



# Technical Data Sheet Eastman™ MIPK (Methyl Isopropyl Ketone)

## **Applications**

- Agriculture intermediates
- Apparel
- · Auto refinish
- Dyes / pigments / paints
- Fungicides int
- General industrial coatings
- Graphic arts
- · Herbicides intermediate for other
- · Htf pharmaceutical processing
- Intermediates
- Paints & coatings
- Peroxides
- · Process solvents
- Soap/detergents

### **Key Attributes**

- Excellent solvent activity
- · High dilution ratio
- Low density
- Medium evaporation rate
- Meets Aerospace NESHAP compliance
- Non-HAP
- Non-SARA
- REACH compliant
- · Readily biodegradable

#### **Product Description**

Eastman™ Methyl Isopropyl Ketone (MIPK) is a water-white liquid having a low boiling point. This ketone is used primarily in industrial applications as a chemical intermediate and as a process solvent.

### **Typical Properties**

Property	Typical Value, Units	
General		
Acidity		
as Acetic Acid	0.02 wt % max.	
Appearance	Water-white liquid	
Assay	98.5 wt % min.	
Boiling Point		
Initial	94 °C (201 °F)	
Color		
Pt-Co	10 max.	
Evaporation Rate		
(n-butyl acetate = 1)	2.9	
Flash Point		
Setaflash Closed Cup	0.5 °C (33 °F)	
Freezing Point	-92 °C (-134 °F)	
Melting Point	-92 °C (-134 °F)	
Molecular Weight	86.1	
Solubility		
in Water	Slightly soluble	
Specific Gravity		
@ 20°C/20°C	0.805	
Vapor Pressure		
@ 20°C	42 mm Hg	
Wt/Vol		
@ 20°C	0.8 kg/L (6.64 lb/gal)	

#### **Comments**

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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